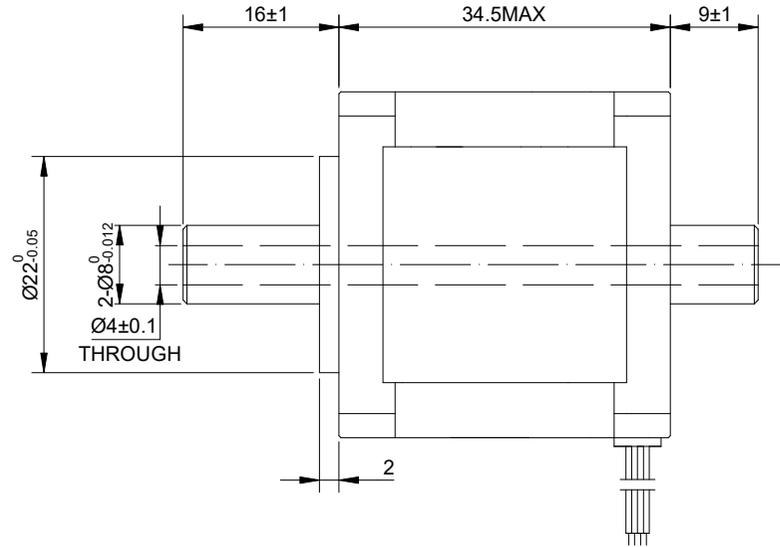
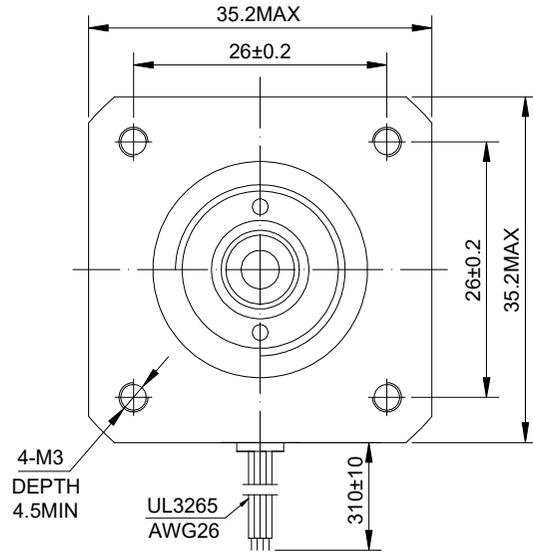


DWG NO. -



FULL STEP 2 PHASE-Ex.,WHEN FACING MOUNTING END (X)

STEP	A+	B+	A-	B-		CCW
1	+	+	-	-	  CW	↑
2	-	+	+	-		
3	-	-	+	+		
4	+	-	-	+		

UNIT mm  
 GB/T 1804-M EQV.ISO  
 2768-1 CLASS M:  
 <=6 ±0.1  
 >6~30 ±0.2  
 >30~120 ±0.3  
 >120~400 ±0.5

WINDING			CONNECTION	
			SPECIFICATION	BIPOLAR
			AMPS/PHASE	1.25
			RESISTANCE/PHASE(Ohms)@25°C	1.86±10%
			INDUCTANCE/PHASE(mH)@1KHz	2.80±20%
			HOLDING TORQUE(Nm)[lb-in]	0.16[1.42]
			STEP ANGLE(°)	1.80
			STEP ACCURACY(NON-ACCUM)	±5.00%
PIN NO	BIPOLAR	LEADS	ROTOR INERTIA(g-cm <sup>2</sup> )	14.00
1	A+	RED	WEIGHT(Kg)[lb]	—
2	A-	RED/WHT	AMBIENT TEMPERATURE	-10°C~50°C[14°F~122°F]
3	B+	GRN/WHT	INSULATION CLASS	B 130°C[266°F]
4	B-	GRN	TEMPERATURE RISE	MAX.80°C

**OSMTEC**<sup>®</sup>  
 Stepper Motor Specialists

	mm		
UNITS	DRN	LDJ	1.13.2026
3:2	APVD	ZPJ	1.19.2026
SCALE	SIGNATURE		DATE

**STEPPER MOTOR**  
 14HS14-1254H